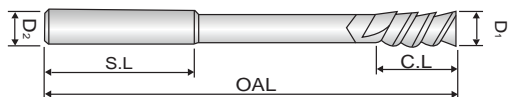




BROACH REAMERS



SBR ...series



EDP. No.	D ₁	C.L	S.L	OAL	D ₂	Z	STOCK
SBR030	3	12	30	70	4	4	•
SBR040	4	12	30	75	4	4	•
SBR050	5	16	35	80	6	4	•
SBR060	6	16	35	80	6	4	•
SBR080	8	20	40	100	8	4	•
SBR100	10	25	45	110	10	4	•
SBR120	12	28	50	120	12	4	•
SBR140	14	30	55	145	14	4	
SBR160	16	35	55	155	16	6	
SBR180	18	38	60	170	18	6	
SBR200	20	40	60	180	20	6	

* Above $\phi 14$ will be manufactured with brazed type.

※ These tools are manufactured based on order received.

■ Tolerance mm = 1/1000mm

Tolerance	Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(m5)		+6	+9	+12	+15	+17
		+2	+4	+6	+7	+8
Shank(h6)		0	0	0	0	0
		-6	-8	-9	-11	-13